

WHAT IS CLAIMED IS:

1.A manufacturing method of yarn of furniture fabric, comprising:

making single-ply twisted yarn in a right or a left direction with a single-ply yarn by means of twisting equipment;

5 and,

making the two-way-twisted compound yarn with two or more of said single-ply twisted yarn by means of compound twisting equipment, obtaining said the two-way-twisted compound yarn for furniture fabric.

10 2.The manufacturing method of yarn of furniture fabric as claimed in Claim 1, wherein said single-ply yarn is made of acrylic fiber.

15 3.The manufacturing method of yarn of furniture fabric as claimed in Claim 1, wherein said single-ply yarn is made of polypropylene yarn.

4.The manufacturing method of yarn of furniture fabric as claimed in Claim 1, wherein said single-ply yarn is made of polyethylene.

20 5.The manufacturing method of yarn of furniture fabric as claimed in Claim 1, wherein said single-ply yarn is made of polyester.

6.The manufacturing method of yarn of furniture fabric as claimed in Claim 1, wherein said single-ply yarn is made of polyvinylchloride.

25 7.A furniture fabric woven with warp and fill, wherein

said warp and said fill are made of compound twisted yarn or a compound woven yarn.

8. A furniture fabric woven with warp and fill, wherein
said warp and said fill are made of single-ply yarn and
5 two-way-twisted compound yarn or of a single-ply yarn and a
compound woven yarn.

9. A furniture fabric woven with warp and fill , wherein
said warp and said fill are both woven with single-ply yarn,
two-way-twisted compound yarn and compound woven yarn.

10 10. A furniture fabric woven with warp and fill wherein
said warp and said fill are both woven with parallelly merged
yarn.